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TEST REPORT N°: AROU-190C2044YTSHP

UN 38.3 TEST REPORT

Applicant:	Energus Power Solutions	To:	-
Attn:	Robertas Beleckas	Attn:	-
Address:	Vilkpedes str.4, Vilnius, Lithuania	Address:	-
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This document includes: 20 pages			

Manufacturer name:	Energus Power Solutions		
Location:	Vilkpedes str.4, Vilnius, Lithuania	Sample No:	SH191024/014
	Start date:	October 24, 2019	
	Finish date:	December 5, 2019	
	Standards used: (Date):	ST/SG/AC.10/11/Rev.6/ Amend 1/Section 38.3	
	Clauses examined:	All clauses	
	Re-testing:	None	
Secondary Li-ion Battery / Li20pVTC6 / 3,6V 60Ah 216Wh		Remark / Note:	See Page 2
CONCLUSION:	The samples satisfy the clauses examined.		
Test done by, Project Engineer Gemma ZHOU	Approved by, Technical Manager  Sam SHEN		
<small>This report is for your exclusive use. Any copying or replication of this report to or for any other person or entity, or use of our name or trademark, is permitted only with our prior written permission. This report sets forth our findings solely with respect to the test samples identified herein. The results set forth in this report are not indicative or representative of the quality or characteristics of the lot from which a test sample was taken or any similar or identical product unless specifically and expressly noted. Our report includes all of the tests requested by you and the results thereof based upon the information that you provided to us. You have 60 days from date of issuance of this report to notify us of any material error or omission caused by our negligence, provided, however, that such notice shall be in writing and shall specifically address the issue you wish to raise. A failure to raise such issue within the prescribed time shall constitute your unqualified acceptance of the completeness of this report, the tests conducted and the correctness of the report contents.</small>			



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HISTORICAL OF SAMPLE RECEIVED

LCIE CHINA RECORDED N°	DETAIL OF THE SAMPLE	SPECIAL REMARKS
SH191024/014	Original samples	None

COPY OF RATING PLATE:



TEST PERFORMED / RESULTS

CLAUSE	ITEM	CONCLUSION
<input checked="" type="checkbox"/> 38.3.4.1	Test T.1: Altitude simulation	PASS
<input checked="" type="checkbox"/> 38.3.4.2	Test T.2: Thermal test	PASS
<input checked="" type="checkbox"/> 38.3.4.3	Test T.3: Vibration	PASS
<input checked="" type="checkbox"/> 38.3.4.4	Test T.4: Shock	PASS
<input checked="" type="checkbox"/> 38.3.4.5	Test T.5: External short circuit	PASS
<input checked="" type="checkbox"/> 38.3.4.6	Test T.6: Impact / Crush: Impact test	PASS
<input type="checkbox"/> 38.3.4.6	Test T.6: Impact / Crush: Crush test	NA
<input type="checkbox"/> 38.3.4.7	Test T.7: Overcharge	NA
<input checked="" type="checkbox"/> 38.3.4.8	Test T.8: Forced discharge	PASS

Note: Tests were subcontracted to CQC Intime Testing Technology Co., Ltd.



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THE NUMBER AND CONDITION OF THE SAMPLES

Table A	When testing primary cells and batteries under tests T.1 to T.5 the following shall be tested in the quantity indicated:	
Number and condition		Login number
<input type="checkbox"/>	Ten cells in undischarged states;	None
<input type="checkbox"/>	Ten cells in fully discharged states;	None
<input type="checkbox"/>	Four small batteries in undischarged states;	None
<input type="checkbox"/>	Four small batteries in fully discharged states;	None
<input type="checkbox"/>	Four large batteries in undischarged states; and	None
<input type="checkbox"/>	Four large batteries in fully discharged states.	None

Table B	When testing rechargeable cells and batteries under tests T.1 to T.5 the following shall be tested in the quantity indicated:	
Number and condition		Login number
<input type="checkbox"/>	Five cells at first cycle, in fully charged states;	None
<input type="checkbox"/>	Five cells after 25 cycles ending in fully charged states;	None
<input checked="" type="checkbox"/>	Four small batteries at first cycle, in fully charged states;	Q38N01~Q38N04
<input checked="" type="checkbox"/>	Four small batteries after 25 cycles ending in fully charged states;	Q38N05~Q38N08
<input type="checkbox"/>	Two large batteries at first cycle, in fully charged states; and	None
<input type="checkbox"/>	Two large batteries after 25 cycles ending in fully charged states.	None

Table C	When testing primary and rechargeable cells under test T.6, the following shall be tested in the quantity indicated:	
Number and condition		Login number
<input type="checkbox"/>	For primary cells, five cells in undischarged states and five cells in fully discharged states;	None
<input type="checkbox"/>	For component cells of primary batteries, five cells in undischarged states and five cells in fully discharged states;	None
<input type="checkbox"/>	For rechargeable cells, five cells at first cycle at 50% of the design rated capacity;	None
<input type="checkbox"/>	For rechargeable cells, five cells after 25 cycles ending at 50% of the design rated capacity; and	None
<input checked="" type="checkbox"/>	For component cells of rechargeable batteries, five cells at first cycle at 50% of the design rated capacity; and	Q38N09~Q38N13
<input checked="" type="checkbox"/>	For component cells of rechargeable batteries, five cells after 25 cycles ending at 50% of the design rated capacity.	Q38N14~Q38N18



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Table D	When testing rechargeable batteries or rechargeable single cell batteries under test T.7, the following shall be tested in the quantity indicated:	
	Number and condition	Login number
<input type="checkbox"/>	Four small batteries at first cycle, in fully charged states;	None
<input type="checkbox"/>	Four small batteries after 25 cycles ending in fully charged states;	None
<input type="checkbox"/>	Two large batteries at first cycle, in fully charged states; and	None
<input type="checkbox"/>	Two large batteries after 25 cycles ending in fully charged states.	None

Table E	When testing primary and rechargeable cells and component cells under test T.8, the following shall be tested in the quantity indicated:	
	Number and condition	Login number
<input type="checkbox"/>	Ten primary cells in fully discharged states;	None
<input type="checkbox"/>	Ten primary component cells in fully discharged states;	None
<input type="checkbox"/>	Ten rechargeable cells, at first cycle in fully discharged states;	None
<input checked="" type="checkbox"/>	Ten rechargeable component cells, at first cycle in fully discharged states;	Q38N19~Q38N28
<input type="checkbox"/>	Ten rechargeable cells after 25 cycles ending in fully discharged states; and	None
<input checked="" type="checkbox"/>	Ten rechargeable component cells after 25 cycles ending in fully discharged states.	Q38N29~Q38N38

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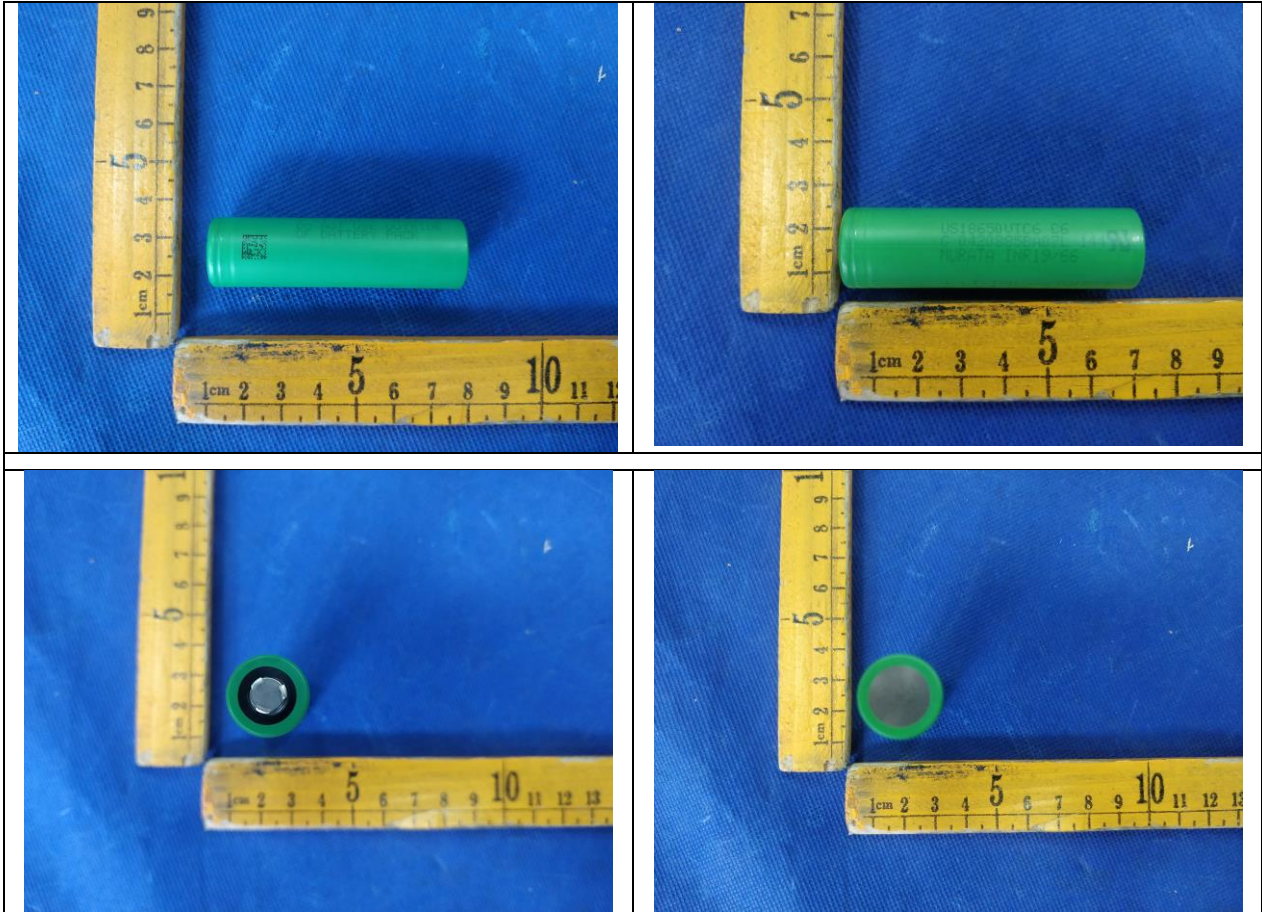
PICTURE OF THE SAMPLE TESTED





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Test item particulars	
Appearance:	Li-ion Battery
Type of appliance:	Lithium ion
Type / model:	Li20pVTC6
Rated Voltage:	3,6V
Rated capacity:	60Ah
Rated energy:	216Wh
Trademark:	-
Manufacturer:	Energus Power Solutions
Recommend charging method declared by the manufacturer:	60A CC, 4.2V CV until 100mA cut off
Discharge current:	200A
Specified final voltage:	2,0V
Maximum charging voltage:	4,2V
Maximum charging current:	80A
Maximum discharge current of cell:	30A
Cells number:	20
Permutation of cells:	Connection in parallel
Appearance of cell:	Cylindrical cell
Cell model:	INR19/66
Capacity of cell:	3000mAh
Manufacturer of cells:	-
Cell report for UN38.3	-
Other information on battery:	-

Possible test case verdicts:	
- test object does meet the requirement :	P (Pass)
- test case does not apply to the test object :	NA (Not Applicable)
- test object does not meet the requirement :	F (Fail)
- test object does not demand	ND (Not Demanded)
General remarks:	
<p>"(See remark #)" refers to a remark appended to the report. Throughout this report a <input checked="" type="checkbox"/> comma / <input type="checkbox"/> point is used as the decimal separator.</p>	



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UN 38.3											
Clause	Requirement + Test	Result - Remark	Verdict								
38.3.2.3	Mass loss		P								
	<p>Mass loss means a loss of mass that exceeds the values in Table 38.3.1 below</p> <p style="text-align: center;">Table 38.3.1: Mass loss limit</p> <table border="1" style="margin-left: auto; margin-right: auto;"> <thead> <tr> <th>Mass <i>M</i> of cell or battery</th> <th>Mass loss limit</th> </tr> </thead> <tbody> <tr> <td>$M < 1 \text{ g}$</td> <td>0.5%</td> </tr> <tr> <td>$1 \text{ g} \leq M \leq 75 \text{ g}$</td> <td>0.2%</td> </tr> <tr> <td>$M > 75 \text{ g}$</td> <td>0.1%</td> </tr> </tbody> </table>	Mass <i>M</i> of cell or battery	Mass loss limit	$M < 1 \text{ g}$	0.5%	$1 \text{ g} \leq M \leq 75 \text{ g}$	0.2%	$M > 75 \text{ g}$	0.1%		P
Mass <i>M</i> of cell or battery	Mass loss limit										
$M < 1 \text{ g}$	0.5%										
$1 \text{ g} \leq M \leq 75 \text{ g}$	0.2%										
$M > 75 \text{ g}$	0.1%										
	<p>In order to quantify the mass loss, the following procedure is provided:</p> $\text{Mass loss (\%)} = \frac{(M_1 - M_2)}{M_1} \times 100$		P								
	<p>Where M_1 is the mass before the test and M_2 is the mass after the test. When mass loss does not exceed the values in Table 38.3.1, it shall be considered as "no mass loss".</p>		P								
38.3.4	Procedure		P								
	Tests T.1 to T.5 shall be conducted in sequence on the same cell or battery.		P								
	Tests T.6 and T.8 shall be conducted using not otherwise tested cells or batteries.		P								
	Test T.7 may be conducted using undamaged batteries previously used in tests T.1 to T.5 for purposes of testing on cycled batteries.		NA								
38.3.4.1	Test T.1: Altitude simulation		P								
38.3.4.1.2	Test procedure		P								
	Test cells and batteries shall be stored at a pressure of 11,6 kPa or less for at least six hours at ambient temperature ($20 \pm 5 \text{ }^\circ\text{C}$).	See table 38.3.4.1	P								



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UN 38.3			
Clause	Requirement + Test	Result - Remark	Verdict
38.3.4.1.3	Requirement		P
	Cells and batteries meet this requirement if there is no leakage, no venting, no disassembly, no rupture and no fire and if the open circuit voltage of each test cell or battery after testing is not less than 90% of its voltage immediately prior to this procedure. The requirement relating to voltage is not applicable to test cells and batteries at fully discharged states.	No leakage, no venting, no disassembly, no rupture and no fire.	P
38.3.4.2	Test T.2: Thermal test		P
38.3.4.2.2	Test procedure		P
	Test cells and batteries are to be stored for at least six hours at a test temperature equal to 72 ± 2 °C, followed by storage for at least six hours at a test temperature equal to -40 ± 2 °C. The maximum time interval between test temperature extremes is 30 minutes. This procedure is to be repeated until 10 total cycles are complete, after which all test cells and batteries are to be stored for 24 hours at ambient temperature (20 ± 5 °C). For large cells and batteries the duration of exposure to the test temperature extremes should be at least 12 hours.	See table 38.3.4.2	P
38.3.4.2.3	Requirement		P
	Cells and batteries meet this requirement if there is no leakage, no venting, no disassembly, no rupture and no fire and if the open circuit voltage of each test cell or battery after testing is not less than 90% of its voltage immediately prior to this procedure. The requirement relating to voltage is not applicable to test cells and batteries at fully discharged states.	No leakage, no venting, no disassembly, no rupture and no fire.	P



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Clause	Requirement + Test	Result - Remark	Verdict

38.3.4.3	Test T.3: Vibration		P
38.3.4.3.2	Test procedure		P
	Cells and batteries are firmly secured to the platform of the vibration machine without distorting the cells in such a manner as to faithfully transmit the vibration. The vibration shall be a sinusoidal waveform with a logarithmic sweep between 7 Hz and 200 Hz and back to 7 Hz traversed in 15 minutes. This cycle shall be repeated 12 times for a total of 3 hours for each of three mutually perpendicular mounting positions of the cell. One of the directions of vibration must be perpendicular to the terminal face.	See table 38.3.4.3	P
	The logarithmic frequency sweep shall differ for cells and batteries with a gross mass of not more than 12 kg (cells and small batteries), and for batteries with a gross mass of more than 12 kg (large batteries).		P
	For cells and small batteries: from 7 Hz a peak acceleration of 1 g _n is maintained until 18 Hz is reached. The amplitude is then maintained at 0,8 mm (1,6 mm total excursion) and the frequency increased until a peak acceleration of 8 g _n occurs (approximately 50 Hz). A peak acceleration of 8 g _n is then maintained until the frequency is increased to 200 Hz.		P
	For large batteries: from 7 Hz to a peak acceleration of 1 g _n is maintained until 18 Hz is reached. The amplitude is then maintained at 0,8 mm (1,6 mm total excursion) and the frequency increased until a peak acceleration of 2 g _n occurs (approximately 25 Hz). A peak acceleration of 2 g _n is then maintained until the frequency is increased to 200 Hz.		NA
38.3.4.3.3	Requirement		P
	Cells and batteries meet this requirement if there is no leakage, no venting, no disassembly, no rupture and no fire during the test and after the test and if the open circuit voltage of each test cell or battery directly after testing in its third perpendicular mounting position is not less than 90% of its voltage immediately prior to this procedure. The requirement relating to voltage is not applicable to test cells and batteries at fully discharged states.	No leakage, no venting, no disassembly, no rupture and no fire.	P



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Clause	Requirement + Test	Result - Remark	Verdict									
38.3.4.4	Test T.4: Shock		P									
38.3.4.4.2	Test procedure		P									
	Test cells and batteries shall be secured to the testing machine by means of a rigid mount which will support all mounting surfaces of each test battery.	See table 38.3.4.4	P									
	Each cell or battery shall be subjected to a half-sine shock of peak acceleration of 150 g _n and pulse duration of 6 milliseconds. Alternatively, large cells may be subjected to a half-sine shock of peak acceleration of 50 g _n and pulse duration of 11 milliseconds.		P									
	Each battery shall be subjected to a half-sine shock of peak acceleration depending on the mass of the battery. The pulse duration shall be 6 milliseconds for small batteries and 11 milliseconds for large batteries. The formulas below are provided to calculate the appropriate minimum peak accelerations.		P									
	<table border="1" style="width: 100%; border-collapse: collapse;"> <thead> <tr> <th style="text-align: center;">Battery</th> <th style="text-align: center;">Minimum peak acceleration</th> <th style="text-align: center;">Pulse duration</th> </tr> </thead> <tbody> <tr> <td style="text-align: center;">Small batteries</td> <td> 150 g_n or result of formula $Acceleration(g_n) = \sqrt{\frac{100850}{mass^*}}$ whichever is smaller </td> <td style="text-align: center;">6 ms</td> </tr> <tr> <td style="text-align: center;">Large batteries</td> <td> 50 g_n or result of formula $Acceleration(g_n) = \sqrt{\frac{30000}{mass^*}}$ whichever is smaller </td> <td style="text-align: center;">11 ms</td> </tr> </tbody> </table> <p style="text-align: center; font-size: small;">* Mass is expressed in kilograms.</p>	Battery	Minimum peak acceleration	Pulse duration	Small batteries	150 g _n or result of formula $Acceleration(g_n) = \sqrt{\frac{100850}{mass^*}}$ whichever is smaller	6 ms	Large batteries	50 g _n or result of formula $Acceleration(g_n) = \sqrt{\frac{30000}{mass^*}}$ whichever is smaller	11 ms		P
Battery	Minimum peak acceleration	Pulse duration										
Small batteries	150 g _n or result of formula $Acceleration(g_n) = \sqrt{\frac{100850}{mass^*}}$ whichever is smaller	6 ms										
Large batteries	50 g _n or result of formula $Acceleration(g_n) = \sqrt{\frac{30000}{mass^*}}$ whichever is smaller	11 ms										
	Each cell or battery shall be subjected to three shocks in the positive direction and to three shocks in the negative direction of three mutually perpendicular mounting positions of the cell or battery for a total of 18 shocks.		P									
38.3.4.4.3	Requirement		P									
	Cells and batteries meet this requirement if there is no leakage, no venting, no disassembly, no rupture and no fire and if the open circuit voltage of each test cell or battery after testing is not less than 90% of its voltage immediately prior to this procedure. The requirement relating to voltage is not applicable to test cells and batteries at fully discharged states.	No leakage, no venting, no disassembly, no rupture and no fire.	P									



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Clause	Requirement + Test	Result - Remark	Verdict

38.3.4.5	Test T.5: External short circuit		P
38.3.4.5.2	Test procedure		P
	The cell or battery to be tested shall be heated for a period of time necessary to reach a homogeneous stabilized temperature of 57 ± 4 °C, measured on the external case. This period of time depends on the size and designation of the cell or battery and should be assessed and documented. If this assessment is not feasible, the exposure time shall be at least 6 hours for small cells and small batteries, and 12 hours for large cells and large batteries.	See table 38.3.4.5	P
	Then the cell or battery at 57 ± 4 °C shall be subjected to a short circuit condition with a total external resistance of less than 0.1 ohm.		P
	This short circuit condition is continued for at least one hour after the cell or battery external case temperature has returned to 57 ± 4 °C, or in the case of the large batteries, has decreased by half of the maximum temperature increase observed during the test and remains below that value.		P
	The short circuit and cooling down phases shall be conducted at least at ambient temperature.		P
38.3.4.5.3	Requirement		P
	Cells and batteries meet this requirement if their external temperature does not exceed 170 °C and there is no disassembly, no rupture and no fire during the test and within six hours after the test.	No disassembly, no rupture and no fire, external temperature does not exceed 170 °C	P
38.3.4.6	Test T.6: Impact / Crush		P
38.3.4.6.2	Test procedure – Impact (applicable to cylindrical cells not less than 18 mm in diameter)		P



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UN 38.3			
Clause	Requirement + Test	Result - Remark	Verdict
	The sample cell or component cell is to be placed on a flat smooth surface. A 15,8 mm ± 0,1mm diameter, at least 6 cm long, or the longest dimension of the cell, whichever is greater, Type 316 stainless steel bar is to be placed across the centre of the sample. A 9,1 kg ± 0,1 kg mass is to be dropped from a height of 61 ± 2,5 cm at the intersection of the bar and sample in a controlled manner using a near frictionless, vertical sliding track or channel with minimal drag on the falling mass. The vertical track or channel used to guide the falling mass shall be oriented 90 degrees from the horizontal supporting surface.	See table 38.3.4.6	P
	The test sample is to be impacted with its longitudinal axis parallel to the flat surface and perpendicular to the longitudinal axis of the 15,8 mm ± 0,1mm diameter curved surface lying across the centre of the test sample. Each sample is to be subjected to only a single impact.		P
38.3.4.6.3	Test Procedure – Crush (applicable to prismatic, pouch, coin/button cells and cylindrical cells less than 18 mm in diameter)		NA
	A cell or component cell is to be crushed between two flat surfaces. The crushing is to be gradual with a speed of approximately 1,5 cm/s at the first point of contact. The crushing is to be continued until the first of the three options below is reached.		NA
	(a) The applied force reaches 13 kN ± 0,78 kN;		NA
	(b) The voltage of the cell drops by at least 100 mV; or		NA
	(c) The cell is deformed by 50% or more of its original thickness.		NA
	Once the maximum pressure has been obtained, the voltage drops by 100 mV or more, or the cell is deformed by at least 50% of its original thickness, the pressure shall be released.		NA



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Clause	Requirement + Test	Result - Remark	Verdict
	A prismatic or pouch cell shall be crushed by applying the force to the widest side. A button/coin cell shall be crushed by applying the force on its flat surfaces. For cylindrical cells, the crush force shall be applied perpendicular to the longitudinal axis.		NA
	Each test cell or component cell is to be subjected to one crush only. The test sample shall be observed for a further 6 h. The test shall be conducted using test cells or component cells that have not previously been subjected to other tests.		NA
38.3.4 6.4	Requirement		P
	Cells and component cells meet this requirement if their external temperature does not exceed 170 °C and there is no disassembly and no fire during the test and within six hours after this test.	No disassembly and no fire, external temperature does not exceed 170 °C	P
38.3.4.7	Test T.7: Overcharge		NA
38.3.4.7.2	Test procedure		NA
	The charge current shall be twice the manufacturer's recommended maximum continuous charge current. The minimum voltage of the test shall be as follows:	No overcharge protection	NA
	(a) When the manufacturer's recommended charge voltage is not more than 18V, the minimum voltage of the test shall be the lesser of two times the maximum charge voltage of the battery or 22V.		NA
	(b) When the manufacturer's recommended charge voltage is more than 18V, the minimum voltage of the test shall be 1,2 times the maximum charge voltage.		NA
	Tests are to be conducted at ambient temperature. The duration of the test shall be 24 hours.		NA
38.3.4.7.3	Requirement		NA
	Rechargeable batteries meet this requirement if there is no disassembly and no fire during the test and within seven days after the test.		NA



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Clause	Requirement + Test	Result - Remark	Verdict

38.3.4.8	Test T.8: Forced discharge		P
38.3.4.8.2	Test procedure		P
	Each cell shall be forced discharged at ambient temperature by connecting it in series with a 12V D.C. power supply at an initial current equal to the maximum discharge current specified by the manufacturer.	See table 38.3.4.8	P
	The specified discharge current is to be obtained by connecting a resistive load of the appropriate size and rating in series with the test cell. Each cell shall be forced discharged for a time interval (in hours) equal to its rated capacity divided by the initial test current (in ampere).		P
38.3.4.8.3	Requirement		P
	Primary or rechargeable cells meet this requirement if there is no disassembly and no fire during the test and within seven days after the test.	No disassembly and no fire	P



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Clause	Requirement + Test	Result - Remark	Verdict

38.3.4.1	Test T.1: Altitude simulation						P
Sample No.	Before test		After test		Mass loss, (%)	Residual OCV, (%)	Result / Event
	Mass, (g)	OCV, (V)	Mass, (g)	OCV, (V)			
Q38N01	1067,71	4,179	1067,41	4,176	0,028	99,93	NL, NV, ND, NR, NF
Q38N02	1068,45	4,177	1068,13	4,174	0,030	99,93	NL, NV, ND, NR, NF
Q38N03	1068,58	4,178	1068,34	4,174	0,022	99,90	NL, NV, ND, NR, NF
Q38N04	1067,83	4,171	1067,53	4,168	0,028	99,93	NL, NV, ND, NR, NF
Q38N05	1067,26	4,176	1066,99	4,174	0,025	99,95	NL, NV, ND, NR, NF
Q38N06	1065,83	4,173	1065,53	4,170	0,028	99,93	NL, NV, ND, NR, NF
Q38N07	1067,36	4,176	1067,17	4,174	0,018	99,95	NL, NV, ND, NR, NF
Q38N08	1068,40	4,175	1068,12	4,173	0,026	99,95	NL, NV, ND, NR, NF
Supplementary information: Acceptance criteria NL: No Leakage; NV: No Venting; ND: No Disassembly; NR: No Rupture; NF: No Fire							

38.3.4.2	Test T.2: Thermal test						P
Sample No.	Before test		After test		Mass loss, (%)	Residual OCV, (%)	Result / Event
	Mass, (g)	OCV, (V)	Mass, (g)	OCV, (V)			
Q38N01	1067,41	4,176	1067,30	4,119	0,010	98,64	NL, NV, ND, NR, NF
Q38N02	1068,13	4,174	1068,10	4,119	0,003	98,68	NL, NV, ND, NR, NF
Q38N03	1068,34	4,174	1068,29	4,120	0,005	98,71	NL, NV, ND, NR, NF
Q38N04	1067,53	4,168	1067,48	4,117	0,005	98,78	NL, NV, ND, NR, NF
Q38N05	1066,99	4,174	1066,87	4,120	0,011	98,71	NL, NV, ND, NR, NF
Q38N06	1065,53	4,170	1065,41	4,121	0,011	98,82	NL, NV, ND, NR, NF
Q38N07	1067,17	4,174	1067,09	4,122	0,007	98,75	NL, NV, ND, NR, NF
Q38N08	1068,12	4,173	1068,08	4,120	0,004	98,73	NL, NV, ND, NR, NF
Supplementary information: Acceptance criteria NL: No Leakage; NV: No Venting; ND: No Disassembly; NR: No Rupture; NF: No Fire							



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Clause	Requirement + Test	Result - Remark	Verdict

38.3.4.3	Test T.3: Vibration						P
Sample No.	Before test		After test		Mass loss, (%)	Residual OCV, (%)	Result / Event
	Mass, (g)	OCV, (V)	Mass, (g)	OCV, (V)			
Q38N01	1067,30	4,119	1067,29	4,119	0,001	100	NL, NV, ND, NR, NF
Q38N02	1068,10	4,119	1068,02	4,119	0,007	100	NL, NV, ND, NR, NF
Q38N03	1068,29	4,120	1068,13	4,120	0,015	100	NL, NV, ND, NR, NF
Q38N04	1067,48	4,117	1067,45	4,117	0,003	100	NL, NV, ND, NR, NF
Q38N05	1066,87	4,120	1066,73	4,119	0,013	99,98	NL, NV, ND, NR, NF
Q38N06	1065,41	4,121	1065,36	4,120	0,005	99,98	NL, NV, ND, NR, NF
Q38N07	1067,09	4,122	1067,05	4,121	0,004	99,98	NL, NV, ND, NR, NF
Q38N08	1068,08	4,120	1068,02	4,120	0,006	100	NL, NV, ND, NR, NF
Supplementary information: Acceptance criteria NL: No Leakage; NV: No Venting; ND: No Disassembly; NR: No Rupture; NF: No Fire							

38.3.4.4	Test T.4: Shock						P
Sample No.	Before test		After test		Mass loss, (%)	Residual OCV, (%)	Result / Event
	Mass, (g)	OCV, (V)	Mass, (g)	OCV, (V)			
Q38N01	1067,29	4,119	1067,12	4,119	0,016	100	NL, NV, ND, NR, NF
Q38N02	1068,02	4,119	1067,95	4,119	0,007	100	NL, NV, ND, NR, NF
Q38N03	1068,13	4,120	1068,09	4,119	0,004	99,98	NL, NV, ND, NR, NF
Q38N04	1067,45	4,117	1067,36	4,116	0,008	99,98	NL, NV, ND, NR, NF
Q38N05	1066,73	4,119	1066,61	4,119	0,011	100	NL, NV, ND, NR, NF
Q38N06	1065,36	4,120	1065,23	4,120	0,012	100	NL, NV, ND, NR, NF
Q38N07	1067,05	4,121	1066,94	4,121	0,010	100	NL, NV, ND, NR, NF
Q38N08	1068,02	4,120	1067,89	4,120	0,012	100	NL, NV, ND, NR, NF
Supplementary information: Acceptance criteria NL: No Leakage; NV: No Venting; ND: No Disassembly; NR: No Rupture; NF: No Fire							



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Clause	Requirement + Test	Result - Remark	Verdict

38.3.4.5 Test T.5: External short circuit					P
Sample No.:	Ambient, (°C)	OCV at start of test, (V)	Resistance of circuit, (Ω)	Max. External Temperature, (°C)	Result / Event
Q38N01	57,4	4,119	-	89,8	Not exceed 170°C, ND, NR, NF
Q38N02	57,3	4,119	-	83,0	Not exceed 170°C, ND, NR, NF
Q38N03	58,3	4,119	-	82,5	Not exceed 170°C, ND, NR, NF
Q38N04	57,4	4,116	-	79,6	Not exceed 170°C, ND, NR, NF
Q38N05	58,1	4,119	-	79,8	Not exceed 170°C, ND, NR, NF
Q38N06	56,8	4,120	-	81,0	Not exceed 170°C, ND, NR, NF
Q38N07	57,3	4,121	-	82,8	Not exceed 170°C, ND, NR, NF
Q38N08	56,7	4,120	-	80,5	Not exceed 170°C, ND, NR, NF

Supplementary information: Acceptance criteria
Not exceed 170°C; ND: No Disassembly; NR: No Rupture; NF: No Fire

Note: The protective device of batteries was operated during the test.



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Clause	Requirement + Test	Result - Remark	Verdict
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38.3.4.6 Test T.6: Impact (Cell)				P
Sample No.:	Ambient, (°C)	Observed duration, (h)	Max. External Temperature, (°C)	Result / Event
Q38N09	21,6	6	120,4	Not exceed 170°C, ND, NR, NF
Q38N10	23,7	6	122,9	Not exceed 170°C, ND, NR, NF
Q38N11	24,3	6	117,6	Not exceed 170°C, ND, NR, NF
Q38N12	23,8	6	118,8	Not exceed 170°C, ND, NR, NF
Q38N13	23,7	6	117,6	Not exceed 170°C, ND, NR, NF
Q38N14	23,7	6	112,2	Not exceed 170°C, ND, NR, NF
Q38N15	24,3	6	122,1	Not exceed 170°C, ND, NR, NF
Q38N16	20,9	6	120,4	Not exceed 170°C, ND, NR, NF
Q38N17	23,5	6	127,2	Not exceed 170°C, ND, NR, NF
Q38N18	24,8	6	123,7	Not exceed 170°C, ND, NR, NF

Supplementary information: Acceptance criteria

Not exceed 170°C; ND: No Disassembly; NR: No Rupture; NF: No Fire

38.3.4.6 Test T.6: Crush (Cell)				NA
Sample No.:	Ambient, (°C)	OCV at start of test, (V)	Max. External Temperature, (°C)	Result / Event
-	-	-	-	-

Supplementary information: Acceptance criteria

Not exceed 170°C; ND: No Disassembly; NR: No Rupture; NF: No Fire



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TEST REPORT N°: AROU-19OC2044YTSHP

UN 38.3			
Clause	Requirement + Test	Result - Remark	Verdict

38.3.4.7	Test T.7: Overcharge					NA
Sample No.:	Ambient, (°C)	Charge current, (A)	Max. voltage of the test, (V)	Test duration, (h)	Result / Event	
-	-	-	-	-	-	
Supplementary information: Acceptance criteria ND: No Disassembly; NF: No Fire						

38.3.4.8	Test T.8: Forced discharge				P
Sample No.:	Result / Event	Sample No.:	Result / Event		
Q38N19	ND, NF	Q38N29	ND, NF		
Q38N20	ND, NF	Q38N30	ND, NF		
Q38N21	ND, NF	Q38N31	ND, NF		
Q38N22	ND, NF	Q38N32	ND, NF		
Q38N23	ND, NF	Q38N33	ND, NF		
Q38N24	ND, NF	Q38N34	ND, NF		
Q38N25	ND, NF	Q38N35	ND, NF		
Q38N26	ND, NF	Q38N36	ND, NF		
Q38N27	ND, NF	Q38N37	ND, NF		
Q38N28	ND, NF	Q38N38	ND, NF		
Supplementary information: Acceptance criteria ND: No Disassembly; NF: No Fire					